



# H.B. Carbide Company

## Two Coolant Hole Gundrill Blank HB-2



|        | O.D. (in) | O.D. (mm)<br>approximate | Length (in) | Length (mm)<br>approximate | Grade | Green Qty<br>Available | Sintered Qty<br>Available |
|--------|-----------|--------------------------|-------------|----------------------------|-------|------------------------|---------------------------|
| TCH-1  | 0.145     | 3.70                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-2  | 0.160     | 4.10                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-3  | 0.176     | 4.50                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-4  | 0.192     | 4.60                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-5  | 0.208     | 5.30                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-6  | 0.223     | 5.70                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-7  | 0.238     | 6.00                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-8  | 0.254     | 6.50                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-9  | 0.270     | 6.90                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-10 | 0.285     | 7.20                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-11 | 0.301     | 7.60                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-12 | 0.317     | 8.10                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-13 | 0.348     | 8.40                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-14 | 0.348     | 8.80                     | 12.2-12.5   | 310-320                    | HB-2  | 12                     | 0                         |
| TCH-15 | 0.364     | 9.20                     | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-16 | 0.379     | 9.60                     | 12.2-12.5   | 310-320                    | HB-2  | 45                     | 0                         |
| TCH-17 | 0.395     | 10.00                    | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-18 | 0.410     | 10.40                    | 12.2-12.5   | 310-320                    | HB-2  | 5                      | 0                         |
| TCH-19 | 0.426     | 10.80                    | 12.2-12.5   | 310-320                    | HB-2  | 14                     | 0                         |
| TCH-20 | 0.442     | 11.20                    | 12.2-12.5   | 310-320                    | HB-2  | 21                     | 0                         |
| TCH-21 | 0.457     | 11.60                    | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-22 | 0.473     | 12.00                    | 12.2-12.5   | 310-320                    | HB-2  | 3                      | 0                         |
| TCH-23 | 0.489     | 12.40                    | 12.2-12.5   | 310-320                    | HB-2  | 33                     | 0                         |
| TCH-24 | 0.504     | 12.80                    | 12.2-12.5   | 310-320                    | HB-2  | 11                     | 0                         |
| TCH-25 | 0.520     | 13.20                    | 12.2-12.5   | 310-320                    | HB-2  | 20                     | 1                         |

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|--------|-----------|--------------------------|-------------|----------------------------|-------|------------------------|---------------------------|
| TCH-26 | 0.536     | 13.60                    | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-27 | 0.551     | 14.00                    | 12.2-12.5   | 310-320                    | HB-2  | 33                     | 0                         |
| TCH-28 | 0.567     | 14.40                    | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-29 | 0.582     | 14.80                    | 12.2-12.5   | 310-320                    | HB-2  | 7                      | 0                         |
| TCH-30 | 0.598     | 15.20                    | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-31 | 0.614     | 15.60                    | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-32 | 0.629     | 16.00                    | 12.2-12.5   | 310-320                    | HB-2  | 5                      | 0                         |
| TCH-33 | 0.645     | 16.40                    | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-34 | 0.660     | 16.80                    | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-35 | 0.676     | 17.20                    | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |
| TCH-36 | 0.692     | 17.60                    | 12.2-12.5   | 310-320                    | HB-2  | 0                      | 0                         |

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